

STOCKTON STREET
MARLBORO LIGHTS 100 REGULAR 6'S
BRAND CODE-0183 (STD)

BASIC WEIGHT SPECIFICATION

EFFECTIVE DATE: 04/14/86
STANDARD PRODUCTION

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	68.0	MM
TIPPING LENGTH	:	36.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	3,328.1463	CUBIC MM
CALCULATED DENSITY	:	24.9640	CGMS/CC

MOISTURE

PACK MOISTURE	:	13.25	% W/W
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TARGET WEIGHTS

FILLER WEIGHT	:	.8308384	GRAMS
CALCULATED WEIGHT	:	1.8317	LBS. /1000
PAPER AND PASTE	:	.0476703	GRAMS
ROD WEIGHT	:	.8785087	GRAMS
TIPPING AND ADHESIVE	:	.0471462	GRAMS
TOTAL LESS PLUG	:	.9256549	GRAMS

COMMENTS

REASON FOR CHANGE : 1. BRAND CODE SPEC-IDENTIFIER CHANGED TO (STD)-
: STANDARD PRODUCTION.
: 2. CIGT/TPG PAPER BASIS WEIGHTS ADJUSTED TO CURRENT
: PM STANDARDS. OK TO MIX.

PREPARED BY : S.H. HAYWOOD

DATE: 4/09/86

APPROVED BY: 

SUPERCEDES SPECIFICATION DATED: 7/29/85 (USA)

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